Products & Prices

ArcelorMittal

January 1st, 2027 | English



ArcelorMittal Dofasco

ArcelorMittal Dofasco

ArcelorMittal

You can't build Canada without steel.

From framing to insulated panels, roofing to modular building, steel shapes Canadian homes, towns, and cities, inside and out.

dofasco.arcelormittal.com



Proudly melted and poured in Canada.

ArcelorMittal Dofasco

ArcelorMittal

Inventing smarter steels for a better world.

The solution for building a modern and sustainable world is steel, the most recyclable material on the planet. Our responsibility goes beyond producing steel itself. It's about evolving our operations and minimizing our impact to protect the world around us and the future generations that will call it home.

Learn more about our commitment to sustainability at **dofasco.arcelormittal.com/products/xcarb-recycled-and-renewably-produced**



Steel connects Canada's Energy Sector



You can't build Canada without Steel

Steel is a robust and versatile material that allows Canada's energy sector to exist. That may seem hyperbolic, but without steel, we wouldn't be able to move oil and gas across the country, or support our solar panels, or have our wind turbines spin to generate electricity for millions of Canadians.

As we seek to re-energize our energy sector – taking advantage of our natural resources while transitioning to a lower-carbon economy – steel is the material that will make our energy more accessible to Canadians as well as foreign markets. And as Canada develops sustainable energy initiatives and technologies, Canadian steel will be critical to building and maintaining solar panels and wind turbines.

To put it plainly, there is no Canadian energy economy without Canadian steel.

Where we use steel today: above and below ground

For the oil and gas industry, the reliability of high-grade, Canadian steel is essential for safely extracting and moving both oil and liquefied natural gas (LNG) from source, to storage, to end usage. No other material is dependable enough to be used in the long-distance transmission and distribution Line Pipe that crosses our country.

In fact, steel is so ubiquitous in the oil and gas industry that there is a specific series of products for the sector: Oil Country Tubular Goods. OCTG includes downhole drill-pipe, pipe casings, and tubing, all made of steel.

Beyond the oil and gas industry, steel connects the long blades to the central wind turbines that generate power, and serve as the structures that support our solar panels. Steel utility towers hold up our power lines, ensuring that Canadians have dependable access to electricity all throughout the year. Steel allows Canadians to fuel our cars and warm our houses in winter. It cannot be overstated how important steel is to everyday Canadians and our energy needs!

Steel is building our nation—now and in the future

The energy sector is a cornerstone of Prime Minister Carney's Major Projects Office (MPO). These nation-building projects all rely on steel in different ways, showcasing the importance of a strong Canadian steel industry to our goals of building a stronger Canada.

Steel enables critical investments in our economy. LNG Canada's export facility in Kitimat, B.C—which began exporting LNG in June—represented the "largest single private investment in Canada's history", according to a press release from the federal government.

A new Phase 2 facility—identified as a priority project by the MPO—will enable the export of 14 million tonnes of LNG each year. Steel is essential to the success of this project, with kilometers and kilometers of steel pipe needed to move the LNG from sources in British Columbia's interior, to refineries, and to the new export facilities.

A future wind power project in Nova Scotia—also identified on Prime Minister Carney's future list of nation-building projects—will be similarly dependent on steel. Steel makes up critical parts of the wind turbines, including the blade connectors and towers. Without steel, we cannot generate the sustainable electricity that Atlantic Canada needs and demands.

The future of carbon capture technology—which promises to drastically slash carbon emissions from Canada's oil and gas industry—relies on steel piping to move captured carbon dioxide either below the ground, or to facilities that can repurpose it. The Pathways Plus project in Alberta—another project included in the MPO announcement—will aim to reduce carbon emissions by 22 megatonnes a year. This goal will only be accomplishable by using steel Line Pipe.

Looking ahead to an energy future with steel

Our energy sector is rapidly evolving. We are furthering investments into our natural resources while also expanding and developing renewable and sustainable energy projects that make lives better for Canadians. But the more that things change, the more things stay the same. No matter what direction our energy sector takes, it will need steel to get there.

To learn more about how steel builds Canada, visit **dofasco.arcelormittal.com**



Smarter steels for people and planet

ArcelorMittal is the world's leading steel and mining company. Guided by a philosophy to produce safe, sustainable steel, it is the leading supplier of quality steel products in all major markets including automotive, construction, energy, household appliances and packaging. ArcelorMittal is present in more than 60 countries and has an industrial footprint in over 20 countries.

With a strong presence in North America, Europe, South America and South Africa, and an emerging presence in China, ArcelorMittal delivers a large scale of products, solutions and services to customers with the same quality focus in all regions. ArcelorMittal is the leader in steel technology, both in the breadth and depth of our product portfolio, and in our ability to supply a range of grades throughout the world.

ArcelorMittal is a supplier of choice for all markets, a testament of our commitment to working collaboratively with our customers to engineer advanced steel grades to meet their needs.

About ArcelorMittal Dofasco

ArcelorMittal Dofasco is Canada's leading steel producer and a hallmark of advanced manufacturing in North America. Headquartered in Hamilton, Ontario, and founded in 1912, ArcelorMittal Dofasco is Canada's largest producer of flat carbon steel. Our 5,000 employees are dedicated to being world class as we strive to transform tomorrow with lighter, stronger and more sustainable steel.

ArcelorMittal Dofasco plays a key role in North America's advanced manufacturing supply chain working with the top automotive, energy, packaging and construction brands to develop lighter, stronger and more sustainable products – from cans to cars.

ArcelorMittal is ranked amongst the world leaders in steel for research and development (R&D), with 11 research centers throughout the world, including in Hamilton, Ontario at Dofasco. Globally, our 1,400 researchers are dedicated to pushing the limits of steel and materials science through product and process development.

ArcelorMittal Dofasco

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American Iron and Steel Institute

worldsteel ASSOCIATION

Effective: January 1st, 2027



Lightweight steel framing provides the foundation for stronger, safer and more sustainable buildings.

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31 Tin Mill Products General Pricing Notes

General Pricing Notes

1. Acceptance of your order is conditional upon acceptance of ArcelorMittal Dofasco G.P.'s Terms and Conditions of Sale, dated September 1, 2025 and its Claims Management Policy, dated April, 2022, both of which are available at https://ec.dofasco.ca. Errors and omissions are excluded. We reserve the right to review and re-quote any previously quoted offer that is not confirmed with either an ArcelorMittal Dofasco G.P. order acknowledgement or written acceptance by both parties.

2. All prices are in Canadian Dollars per 100 pounds (Cdn $/cwt) unless otherwise noted, FOB producing mill or processor, with no freight equalization. Prices are subject to change without notice.

3. All initial orders require metallurgical assessment to determine mill acceptance;
   a) Not all thickness/width/grade combinations are available across our entire dimensional range.
   b) Non-standard specifications or specifications with modified chemistries, mechanical properties or coatings must be reviewed and may result in specific order quantities and/or additional charges.
   c) Certain grades will be subject to minimum heat lot order quantities.
   d) An item is considered one size and grade, and coating (if applicable) for delivery to one destination at one time.
   e) Grade extras include test reports where required by specification designation.

4. "Master Coil" PIW (pounds per inch of width) refers to the coil as produced through the Hot Mill operation. Ordered finished coil weights and PIW's must align with ordered quantities and mode of transportation. Customers are obligated to accept excess production from misaligned PIW and order quantity
   a) Standard order quantity is >= 2 master coils. The coil calculation tool, which uses a combination of ID, OD and lift capability, is provided to help estimate master coil size. ArcelorMittal Dofasco reserves the right to waive permissible variation in order quantity for orders less than standard order quantity. For assistance, please consult with your Inside Sales Rep.
   b) ArcelorMittal Dofasco strives for maximum coils weights. A minimum of 80% of ordered weight will be supplied as full weight coils. A full weight coil, with or without welds, is any coil weighing more than 75% of the specified or maximum coil weight on the basis of normal mill production practice. Lightweight coils accruing from production will be shipped up to 20% of the ordered item weight. A lightweight coil is any coil between 50% and 75% of the specified or required maximum coil weight.
   c) Process variation makes it difficult to provide precise order quantities on small orders. We will call orders "complete" when balances owing are less than 10,000 lbs or when we have produced the following percentages of order weight;

Ordered weight (tons)	<60t	60-250t	>250-500t	>500-1000t	>1000t
% produced to call complete	90%	95%	96%	97%	98%

   When an order is not complete, ArcelorMittal Dofasco will produce and the customer will be obligated to take, the additional full coil weight to reach the call complete order levels even though produced weight may then exceed ordered quantity.

5. Packaging charges are dependent on product specifications, packaging requirements, coil and lift characteristics, and shipment configuration. As packaging requirements vary by order, please consult your Sales Account Manager regarding available packaging options and applicable charges.

Steel-intensive home by BONE Structure™



Effective: January 1st, 2027

Hot Rolled Steel Sheet

Dofasco schedule of price extras, Cdn $/cwt

Thickness and Width (inches) $/cwt					
MIN Gauge	NOM Gauge	30" to <36"	36" to <42"	42" to <48"	48" to 62"
≥0.491 - .615	≥.501 - .625	Inquire	Inquire	2.00	0.50
.090 - <.491	.097 - <.501	5.00	4.00	1.25	0.00
.083 - <.090	.090 - <.097	5.00	4.00	1.50	0.00
.071 - <.083	.078 - <.090	6.50	5.00	2.50	1.50
.061 - <.071	.067 - <.078	8.00	6.00	3.50	3.00
.054 - <.061	.060 - <.067	8.50	7.00	4.50	4.00

Unless otherwise specified, Hot Rolled products are produced to ASTM Specifications A1011 or A1018.
Not all thickness/width/grade combinations are available across our entire dimensional range.
Non-standard specifications or specifications with modified chemistries, mechanical properties or coatings must be inquired and may result in minimum order quantities and/or additional charges.

XCarb $/cwt	
XCarb® RRP	Inquire

Pickling and Processing $/cwt			
	≥.054" to ≤.068" MIN ≥.059" to ≤.073" NOM (C<.25)	>.068" to ≤.266" MIN >.073" to ≤.275" NOM (C<.25)	Outside Pickling >.266" MIN >.275" NOM (C>.25)
Pickling Mill Edge	4.00	3.00	4.00
Pickling Cut Edge	4.50	3.50	4.50
Slitting and Rewinding $/cwt			
Slitting or Plain Cut Edge	Inquire		
Rewind - HR Plain to 20" or 24" ID	1.75		

Not all thickness/width/grade combinations are available across our entire dimensional range.

Grade (non-automotive specifications) $/cwt	
Commercial Steel (CS Types A, B or C)	0.00
1006-1009	0.00
1010-1016	1.50
1017-1023	0.50
Drawing Steel (DS Type A or B)	0.60
Deep Drawing Steel (DDS Type A or B)	2.25
Structural Steels (SS Grade 33,36,40)	0.50
Conversion to Plate A36, 44W, 50W	Inquire
OEM/JIS/SAPH/Euronorm (EN) or Modified Specs	Inquire

Hot Rolled Steel Sheet

Dofasco schedule of price extras, Cdn $/cwt

High Strength Low Alloy (HSLA) (non-automotive specifications) $/cwt		
	XK	XF (Formable)
HSLA 40 ksi min yield	1.00	1.50
HSLA 45 ksi min yield	1.25	1.75
HSLA 50 ksi min yield	1.75	2.25
HSLA 55 ksi min yield	2.25	2.50
HSLA 60 ksi min yield	3.25	3.25
HSLA 65 ksi min yield	3.75	3.75
HSLA 70 ksi min yield	4.50	4.50
HSLA 80 ksi min yield	Inquire	6.00

Testing & Certification $/cwt	
Heat chemical analysis report	0.00
Mechanical properties testing	0.50
Material certification required	0.50

Testing is performed based on the specification. Price extras apply for testing beyond the specification and for material certification.

PIW $/cwt		
	Plain	Pickled
900 and over	0.00	0.00
750 to <900	0.75	0.75
550 to <750	1.50	1.50
450 to <550	2.00	0.50
less than 450	Inquire	Inquire

Order Quantity & Coil Size $/cwt	
Order quantity less than 2 Master Coils	3.50

An item is considered one size, grade, destination and delivery date. Certain grades will be subject to heat or tundish lot minimum quantities.

Surface Requirements $/cwt	
Semi-critical	1.25

Restricted Tolerances $/cwt	
Thickness tolerance less than Standard ASTM*	1.50
Width tolerance less than Standard ASTM*	2.50
Flatness tolerance to 1/2 ASTM by tension levelling, pickled only ≤ .266 min / .275 nom	2.00

* According to ASTM A568 & A635 dimensional tolerance tables

Cold Rolled Steel Sheet

Dofasco schedule of price extras, Cdn $/cwt

Thickness and Width (inches) $/cwt					
MIN Gauge	NOM Gauge	30" to <36"	36" to <42"	42" to <48	48" to 62"
≥. 0.097	≥.100	3.00	1.75	1.25	1.25
.060 - <.097	.062 - <.100	3.50	0.00	0.00	0.00
.028 - <.060	.029 - <.062	3.50	1.50	0.00	0.00
.022 - <.028	.023 - <.029	5.50	4.75	2.50	1.25
.019 - <.022	.020 - <.023	7.50	6.00	4.50	2.50
.017 - <.019	.018 - <.020	8.50	6.00	4.50	2.75
.015 - <.017	.016 - <.018	9.50	7.00	5.50	3.50
.014 - <.015	.015 - <.016	9.50	8.50	7.00	4.50
.013 - <.014	.014 - <.015	10.50	9.00	8.00	8.00
<.013	<.014	Inquire	Inquire	Inquire	Inquire

Unless otherwise specified, Cold Rolled Products are produced to most current ASTM Specifications A1008
Not all thickness/width/grade combinations are available at each production facility across our entire dimensional range.
Non Standard specifications or specifications with modified chemistries, mechanical properties or coatings must be inquired and may result in minimum order quantities and/or additional charges.

XCarb $/cwt	
XCarb® RRP	Inquire

Grade (non-automotive specifications) $/cwt	
Commercial Steel (CS Types A, B or C)	0.00
1006-1009	0.00
1010-1017	2.00
1018-1020	1.35
Drawing Steel (DS Type A or B)	0.60
Deep Drawing Steel (DDS)	1.50
Extra Deep Drawing Steel (EDDS)	2.75
Structural Steels (SS Grade 33)	0.75
OEM/JIS/SAPH/Euronorm (EN) or Modified Specs	Inquire
Indaten™ Weathering Steel (A606/A606M Type 4)	Inquire

High Strength Low Alloy (HSLA) (non-automotive specifications) $/cwt		
	XK	XF (Formable)
HSLA 40 ksi min yield	3.00	3.50
HSLA 45 ksi min yield	3.00	3.50
HSLA 50 ksi min yield	3.75	4.25

Intermediate Temper $/cwt	
Specified Hardness Range 50-65 RB	0.50
Specified Hardness Range 60-75 RB	1.00
Specified Hardness Range 70-85 RB	1.50

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Cold Rolled Steel Sheet

Dofasco schedule of price extras, Cdn $/cwt

UltraVit™ for Vitreous Enameling Steel $/cwt	
ASTM A424/A424M Type 3 IF	3.50

Full Hard Reduction $/cwt	
Full Hard (Rockwell B84 Minimum)	-2.00

Processing $/cwt	
Slitting	Inquire
Rewind	2.75

Testing & Certification $/cwt	
Heat chemical analysis report	0.00
Mechanical properties testing	0.50
Material certification required	0.50

HSLA, SS, and BH grade extras include mechanical properties testing and certification.
Testing is performed based on the specification. Price extras apply for testing beyond the specification for material certification.

Coil Weight $/cwt		
Number of Splits from Master Coil	Customer's Negotiated PIW Range	PIW Extra
Nil	900 and over	0.00
Nil	750 to <900	0.75
Nil	550 to <750	1.50
2	450 to <550	0.50
2	375 to <450	1.50
3 or more	<375	1.50

Order Quantity & Coil Size $/cwt	
Order quantity less than 2 Master Coils	2.25

An item is considered one size, grade, destination and delivery date.

Cold Rolled Steel Sheet

Dofasco schedule of price extras, Cdn $/cwt

Surface Requirements $/cwt	
Semi-critical (required for prepainted product)	1.50
Surface Critical	3.00

Finish Requirements $/cwt	
Rough matte (typical Ra: 60-125)	0.00
Regular matte (typical Ra: 30-80)	0.00
Light matte (typical Ra: 30-55)	0.00
Ultra light matte (typical Ra: 20-35)	1.50
Lustre (semi bright) (typical Ra: 20 max)	2.25

Treatment Requirements $/cwt	
Mill Oil	0.00
Dry (no rust claims on dry)	1.00
Prelube coated (from approved list)	0.60

Restricted Tolerances $/cwt	
Thickness tolerance less than standard ASTM	1.25
Width tolerance less than standard ASTM	2.75
Flatness tolerance half ASTM	1.50
Flatness tolerance to quarter ASTM by tension levelling	3.00

According to ASTM Thickness Tolerance Tables revised version ASTM A568/A568M.

Galvanized & Galvanneal Steel Sheet

Dofasco schedule of price extras, Cdn $/cwt

Thickness and Width (inches) $/cwt								
MIN Gauge	NOM Gauge	30" to <35"	35" to <40"	40" to <45"	45" to <50"	50" to <55"	55" to <60"	60" to 62"
≥.079	≥.080	5.30	4.25	2.50	2.00	2.00	2.00	Inquire
.028 - <.079	.029 - <.080	3.95	2.10	0.00	0.00	0.00	0.00	0.00
.022 - <.028	.023 - <.029	4.50	3.70	1.60	1.60	1.30	1.30	1.05
.019 - <.022	.020 - <.023	6.30	4.45	2.10	2.10	2.10	2.10	2.10
.017 - <.019	.018 - <.020	7.90	5.50	2.90	2.90	2.65	2.65	2.65
.015 - <.017	.016 - <.018	9.45	7.35	3.70	3.70	3.70	3.70	Inquire
.014 - <.015	.015 - <.016	10.50	8.40	4.20	4.20	4.20	Inquire	N/A
.013 - <.014	.014 - <.015	11.05	9.45	6.30	6.30	6.30	N/A	N/A
.012 - <.013	.013 - <.014	11.55	9.70	6.85	6.30	Inquire	N/A	N/A
.011 - <.012	.012 - <.013	12.10	10.50	7.35	6.85	N/A	N/A	N/A
.010 - <.011	.011 - <.012	12.60	11.55	8.40	Inquire	N/A	N/A	N/A
.009 - <.010	.010 - <.011	13.15	12.10	Inquire	N/A	N/A	N/A	N/A
.008 - <.009	.009 - <.010	Inquire	Inquire	Inquire	N/A	N/A	N/A	N/A

Unless otherwise specified, Galvanize & Galvanneal steel sheet produced to ASTM specifications (A653).
Not all thickness/width/grade combinations are available across our entire dimensional range.
Non-standard specifications or specifications with modified chemistries, mechanical properties or coatings must be inquired and may result in specific order quantities and/or additional charges.

XCarb $/cwt	
XCarb® RRP	Inquire

Grade (non-automotive specifications) $/cwt	
Commercial Steel (CS Types A, B or C)	0.00
1006-1009	0.00
Forming Steel (FS Types A or B)	0.60
Deep Drawing Steel (DDS)	1.50
Extra Deep Drawing Steel (EDDS)	2.75
High Strength Deep Drawing Steel (HSDDS)	4.50
OEM/JIS/SAPH/Euronorm (EN) or Modified Specs	Inquire

Galvanized & Galvanneal Steel Sheet

Dofasco schedule of price extras, Cdn $/cwt

High Strength Low Alloy (HSLA) $/cwt		
(non-automotive specifications)	XK	XF (Formable)
HSLA 40 ksi min yield	Inquire	3.90
HSLA 50 ksi min yield	3.90	4.40
HSLA 55 ksi min yield	4.40	Inquire
HSLA 60 ksi min yield	Inquire	4.90
HSLA 80 ksi min yield*	Inquire	7.50

*HSLA 80 ksi min yield available as Galvanize only.

Structural Steels $/cwt	
Grade 33 (230)	0.00
Grade 37 (255)	0.25
Grade 40 (275)	0.75
Grade 50 (340) Class 1 or 2	1.50
Grade 50 (340) Class 3	2.00
Grade 80 (550) Class 1 or 2	0.50
Grade 80 (550) Class 3	1.00

Processing $/cwt	
Slitting or Side Trimming	Inquire

Testing & Certification $/cwt	
Heat chemical analysis report	0.00
Mechanical properties testing	0.50
Material certification required	0.50
Stencilling (e.g. CSP - Culvert)	0.15

Testing is performed per the specification. Price extras apply for testing beyond the specification and for material certification.

Galvanized & Galvanneal Steel Sheet

Dofasco schedule of price extras, Cdn $/cwt

Coil Weight $/cwt		
Number of Splits from Master Coil	Customer's Negotiated PIW Range	PIW Extra
Nil	900 and over	0.00
Nil	750 to <900	0.75
Nil	550 to <750	1.50
2	450 to <550	0.50
2	375 to <450	1.50
3 or more	<375	1.50

Order Quantity & Coil Size $/cwt	
Order quantity less than 2 Master Coils	2.25

An item is considered one size, grade, destination and delivery date.

Surface Requirements $/cwt	
Standard unexposed	0.00
Semi-critical	1.50
PFQ (other than Baycoat)	1.50
PFQ (Baycoat only)	0.50
Surface critical	3.00
Auto Exposed coil	Inquire
Auto Exposed for Blanking	Inquire

Galvanized & Galvanneal Steel Sheet

Dofasco schedule of price extras, Cdn $/cwt

Treatment Requirements $/cwt	
Oil (type not specified)	0.00
Oil (type specified from approved list)	0.60
Prelube (type specified from approved list)	0.60
E-Passivation® (RoHS Compliant)	Inquire
Lustrelok® Acrylic coating ≥.030" min / .032" nom	1.50
Lustrelok® Acrylic coating <.030" min - .022" min / <.032" nom - .0235" nom	1.75
Lustrelok® Acrylic coating <.022" min - .018" min / <.0235" nom - .0195" nom	2.00
Lustrelok® Acrylic coating <.018" min - .015" min / <.0195" nom - .0165" nom	2.25
Lustrelok® Acrylic coating <.015" min - .0142" min / <.0165" nom - .0157" nom	2.75
Lustrelok® Acrylic coating < .0142" min / < .0157" nom	3.25

Restricted Tolerances $/cwt	
Thickness tolerance less than standard ASTM	1.25
Restricted Coating weight	0.50
Width tolerance less than standard ASTM	2.75
Flatness tolerance half ASTM	1.50
Flatness tolerance to quarter ASTM by tension levelling	3.00
Architectural Panel Rolling Practice	1.75

According to ASTM Dimensional Tolerance Tables (A924).

Galvanized & Galvanneal Steel Sheet

Dofasco schedule of price extras, Cdn $/cwt

Coating Weight $/cwt									
Specified Minimum Thickness	Specified Nominal Thickness	Z001-Z100 (G30) ZF001 40A40A	Z120 (G40) ZF75 - ZF120 45A45A 50A50A 60G60G 70G70G	Z180 (G60) ZF180 55A55A 90G90G 98G98G	Z275 (G90)	Z350 (G115)	Z450 (G140)	Z600 (G210)	Z720 (G235)
≥.130	≥.134	2.05	2.05	2.70	3.75	5.00	6.30	8.35	10.90
.085 - <.130	.087 - <.134	2.70	2.70	3.55	5.25	6.60	8.35	11.20	14.55
.060 - <.085	.062 - <.087	3.75	3.75	5.30	7.35	9.60	12.35	16.35	20.45
.044 - <.060	.045 - <.062	5.40	5.40	7.20	10.30	13.25	16.95	22.55	29.15
.036 - <.044	.037 - <.045	5.85	5.85	8.35	11.75	16.95	21.90	26.80	37.65
.032 - <.036	.033 - <.037	6.50	6.50	9.20	13.15	16.95	22.10	30.20	39.05
.028 - <.032	.029 - <.033	7.20	7.20	10.30	14.35	18.80	22.20	33.30	43.05
.025 - <.028	.026 - <.029	8.35	8.35	11.65	16.85	21.70	25.60	38.20	49.75
.022 - <.025	.023 - <.026	9.05	9.05	12.95	18.50	23.80	28.40	42.05	54.75
.020 - <.022	.021 - <.023	10.30	10.30	14.35	20.55	26.75	31.75	49.00	61.45
.018 - <.020	.019 - <.021	11.40	11.40	16.00	22.85	28.65	35.50	54.55	68.25
.016 - <.018	.017 - <.019	12.55	12.55	17.60	25.30	31.50	38.95	60.15	75.25
.015 - <.016	.016 - <.017	13.50	13.50	19.10	27.30	34.15	42.05	67.35	81.40
.014 - <.015	.015 - <.016	14.30	14.30	20.20	30.00	36.05	44.55	71.30	86.00
.013 - <.014	.014 - <.015	16.90	17.90	21.45	31.75	N/A	N/A	N/A	N/A
.012 - <.013	.013 - <.014	18.00	19.10	22.70	33.85	N/A	N/A	N/A	N/A
.011 - <.012	.012 - <.013	19.25	20.25	24.25	36.15	N/A	N/A	N/A	N/A
.010 - <.011	.011 - <.012	20.75	21.90	26.15	38.80	N/A	N/A	N/A	N/A
.009 - <.010	.010 - <.011	22.50	23.55	28.40	41.95	N/A	N/A	N/A	N/A
.008 - <.009	.009 - <.010	Inquire	Inquire	Inquire	N/A	N/A	N/A	N/A	N/A

Galvalume™ Steel Sheet

Dofasco schedule of price extras, Cdn $/cwt

Thickness and Width (inches) $/cwt							
MIN Gauge	NOM Gauge	30" to <35"	35" to <40"	40" to <45"	45" to <50"	50" to <55"	55" to 60.5"
≥.079	≥.080	Inquire	Inquire	Inquire	Inquire	Inquire	Inquire
.028 - <.079	.029 - <.080	3.95	2.10	0.00	0.00	0.00	0.00
.022 - <.028	.023 - <.029	4.50	3.70	1.60	1.60	1.30	1.30
.019 - <.022	.020 - <.023	6.30	4.45	2.10	2.10	2.10	2.10
.017 - <.019	.018 - <.020	7.90	5.50	2.90	2.90	2.65	2.65
.015 - <.017	.016 - <.018	9.45	7.35	3.70	3.70	3.70	Inquire
.014 - <.015	.015 - <.016	10.50	8.40	4.20	4.20	4.20	Inquire
.013 - <.014	.014 - <.015	11.05	9.45	6.30	6.30	6.30	N/A
.012 - <.013	.013 - <.014	11.55	9.70	6.85	6.30	Inquire	N/A
.011 - <.012	.012 - <.013	Inquire	Inquire	Inquire	Inquire	N/A	N/A
.010 - <.011	.011 - <.012	Inquire	Inquire	Inquire	Inquire	N/A	N/A
.009 - <.010	.010 - <.011	Inquire	Inquire	Inquire	N/A	N/A	N/A

Unless otherwise specified, Galvalume™ steel sheet produced to current ASTM specifications (A792).
Not all thickness/width/grade combinations are available across our entire dimensional range.
Non-standard specifications or specifications with modified chemistries, mechanical properties or coatings must be inquired and may result in specific order quantities and/or additional charges.

XCarb $/cwt	
XCarb® RRP	Inquire

Grade (non-automotive specifications) $/cwt	
Commercial Steel (CS Types A, B or C)	0.00
1006-1009	0.00
Forming Steel (FS Types A or B)	0.60
OEM/JIS/SAPH/Euronorm (EN) or Modified Specs	Inquire

Structural Steels (non-automotive specifications) $/cwt	
Grade 33 (230)	0.00
Grade 37 (255)	0.25
Grade 40 (275)	0.75
Grade 50 (340) Class 1 or 2	1.50
Grade 50 (340) Class 3	2.00
Grade 80 (550) Class 1 or 2	0.50
Grade 80 (550) Class 3	1.00

Galvalume™ Steel Sheet

Dofasco schedule of price extras, Cdn $/cwt

Processing $/cwt	
Slitting or Side Trimming	Inquire

Testing & Certification $/cwt	
Heat chemical analysis report	0.00
Mechanical properties testing	0.50
Material certification required	0.50

Testing is performed per the specification. Price extras apply for testing beyond the specification and for material certification.

Coil Weight $/cwt		
Number of Splits from Master Coil	Customer's Negotiated PIW Range	PIW Extra
Nil	900 and over	0.00
Nil	750 to < 900	0.75
Nil	550 to < 750	1.50
2	450 to < 550	0.50
2	375 to < 450	1.50
3 or more	< 375	1.50

Order Quantity & Coil Size $/cwt	
Order quantity less than 2 Master Coils	2.25

An item is considered one size, grade, destination and delivery date.

Galvalume™ Steel Sheet

Dofasco schedule of price extras, Cdn $/cwt

Surface Requirements $/cwt	
Standard unexposed	0.00
Semi-critical	1.50
PFQ (other than Baycoat)	1.50
PFQ (Baycoat only)	0.50
Surface critical	3.00

Treatment Requirements $/cwt	
Oil (type not specified)	0.00
Oil (type specified from approved list)	0.60
Prelube (type specified from approved list)	0.60
E-Passivation® (RoHS compliant)	Inquire
Galvalume Plus™ - Acrylic coating ≥.030" min / .032" nom	1.50
Galvalume Plus™ - Acrylic coating <.030" min - .022" min / <.032" nom - .0235" nom	1.75
Galvalume Plus™ - Acrylic coating <.022" min - .018" min / <.0235" nom - .0195" nom	2.00
Galvalume Plus™ - Acrylic coating <.018" min - .015" min / <.0195" nom - .0165" nom	2.25
Galvalume Plus™ - Acrylic coating <.015" min - .0142" min / <.0165" nom - .0157" nom	2.75
Galvalume Plus™ - Acrylic coating < .0142" min / < .0157" nom	3.25

Restricted Tolerances* $/cwt	
Thickness tolerance less than standard ASTM	1.25
Restricted coating weight	0.50
Width tolerance less than standard ASTM	2.75
Flatness tolerance half ASTM	1.50
Flatness tolerance to quarter ASTM by tension levelling	3.00
Architectural Panel Rolling Practice	1.75

*According to ASTM Dimensional Tolerance Tables (A924).

Galvalume™ Steel Sheet

Dofasco schedule of price extras, Cdn $/cwt

Coating Weight $/cwt					
Specified Minimum Thickness	Specified Nominal Thickness	AZM100 (AZ35)	AZM150 (AZ50)	AZM165 (AZ55)	AZM180 (AZ60)
.078 - <.090	.080 - <.092	Inquire	Inquire	Inquire	Inquire
.060 - <.078	.062 - <.080	5.05	7.15	8.00	8.70
.044 - <.060	.045 - <.062	6.55	9.50	10.50	11.40
.036 - <.044	.037 - <.045	8.70	10.05	11.10	12.00
.032 - <.036	.033 - <.037	9.10	10.60	11.60	12.65
.028 - <.032	.029 - <.033	10.10	11.95	13.15	14.35
.025 - <.028	.026 - <.029	11.60	13.50	14.85	16.20
.022 - <.025	.023 - <.026	13.00	15.20	16.85	18.25
.020 - <.022	.021 - <.023	14.60	17.10	18.75	20.40
.018 - <.020	.019 - < 0.21	16.10	18.95	20.75	22.70
.016 - <.018	.017 - <.019	17.95	21.05	23.15	25.35
.015 - <.016	.016 - <.017	19.70	23.15	25.45	27.75
.014 - <.015	.015 - <.016	20.80	24.45	27.00	29.50
.013 - <.014	.014 - <.015	24.20	28.25	N/A	N/A
.012 - <.013	.013 - <.014	26.20	30.65	N/A	N/A
.011 - <.012	.012 - <.013	Inquire	Inquire	N/A	N/A
.010 - <.011	.011 - <.012	Inquire	Inquire	N/A	N/A
.009 - <.010	.010 - <.011	Inquire	Inquire	N/A	N/A

Other coating designations available - Inquire.

Aluminized Type 1 Steel Sheet

Dofasco schedule of price extras, Cdn $/cwt

Thickness and Width (inches) $/cwt								
MIN Gauge	NOM Gauge	30″ to <35″	35″ to <40″	40″ to <45″	45″ to <50″	50″ to <55″	55″ to <60″	60″ to 62″
.060 < .080	.062 < .082	Inquire	3.45	1.75	0.00	0.00	0.00	0.00
.035 - <.060	.036 - <.062	Inquire	3.45	1.75	0.00	0.00	0.00	0.00
.028 - <.035	.029 - <.036	Inquire	Inquire	Inquire	Inquire	Inquire	Inquire	Inquire
.022 - <.028	.023 - <.029	Inquire	Inquire	Inquire	Inquire	Inquire	Inquire	Inquire
.020 - <.022	.021 - <.023	Inquire	Inquire	Inquire	Inquire	Inquire	Inquire	Inquire

Unless otherwise specified, Aluminized steel sheet produced to ASTM specifications (A463).
Not all thickness/width/grade combinations are available across our entire dimensional range.
Non-standard specifications or specifications with modified chemistries, mechanical properties or coatings must be inquired and may result in specific order quantities and/or additional charges.

XCarb $/cwt	
XCarb® RRP	Inquire

Grade (non-automotive specifications) $/cwt	
Commercial Steel (CS Types A, B or C)	0.00
1006-1009	0.00
Forming Steel (FS Types A or B)	0.60
Deep Drawing Steel (DDS)	1.50
Extra Deep Drawing Steel (EDDS)	2.75
High Strength Deep Drawing Steel (HSDDS)	4.50
OEM/JIS/SAPH/Euronorm (EN) or Modified Specs	Inquire

High Strength Low Alloy (HSLA) $/cwt		
(non-automotive specifications)	XK	XF (Formable)
HSLA 40 ksi min yield	Inquire	3.90
HSLA 50 ksi min yield	3.90	4.40
HSLA 55 ksi min yield	4.40	Inquire

Aluminized Type 1 Steel Sheet

Dofasco schedule of price extras, Cdn $/cwt

HSLA 60 ksi min yield	Inquire	4.90

Structural Steels $/cwt	
Grade 33 (230)	0.00
Grade 37 (255)	0.25
Grade 40 (275)	0.75
Grade 50 (340) Class 1 or 2	1.50
Grade 50 (340) Class 3	2.00

Processing $/cwt	
Slitting or Side Trimming	Inquire

Testing & Certification $/cwt	
Heat chemical analysis report	0.00
Mechanical properties testing	0.50
Material certification required	0.50

Testing is performed per the specification. Price extras apply for testing beyond the specification and for material certification.

Coil Weight $/cwt		
Number of Splits from Master Coil	Customer's Negotiated PIW Range	PIW Extra
Nil	900 and over	0.00
Nil	750 to <900	0.75
Nil	550 to <750	1.50
2	450 to <550	0.50
2	375 to <450	1.50
3 or more	<375	1.50

Order Quantity & Coil Size $/cwt	
Order quantity less than 2 Master Coils	2.25

An item is considered one size, grade, destination and delivery date.

Surface Requirements $/cwt

Aluminized Type 1 Steel Sheet

Dofasco schedule of price extras, Cdn $/cwt

Standard unexposed	0.00
Semi-critical	1.50

Treatment Requirements $/cwt	
Oil (type not specified)	0.00
Oil (type specified from approved list)	Inquire
Prelube (type specified from approved list)	0.60

Restricted Tolerances $/cwt	
Thickness tolerance less than standard ASTM	1.25
Restricted Coating weight	0.50
Width tolerance less than standard ASTM	2.75
Flatness tolerance half ASTM	1.50
Flatness tolerance to quarter ASTM by tension levelling	Inquire

**According to ASTM Dimensional Tolerance Tables (A924).*

Coating Weight $/cwt		Published		
Specified Minimum Thickness	Specified Nominal Thickness	T1M 40 T1-13	T1M 75 T1-25	T1M-120 T1-40
≥.075	≥.077	2.95	3.90	4.95
.060 - <.075	.062 - <.077	3.05	3.95	5.10
.052 - <.060	.054 - <.062	3.20	4.15	5.35
.044 - <.052	.046 - <.054	3.70	4.90	6.40
.036 - <.044	.037 - <.046	4.50	5.90	7.80
.032 - <.036	.033 - <.037	Inquire	Inquire	Inquire
.028 - <.032	.029 - <.033	Inquire	Inquire	Inquire
.025 - <.028	.026 - <.029	Inquire	Inquire	Inquire
.022 - <.025	.023 - <.026	Inquire	Inquire	Inquire
.020 - <.022	.021 - <.023	Inquire	Inquire	Inquire

Tin Mill Products

Dofasco schedule of price extras, US $

All Tin Mill Products Prices are expressed in US dollars

Products Offered
Black Plate - As Rolled, Single & Double Reduced
Black Plate - Full Finish, Single & Double Reduced
Electrolytic Chromium Coated Steel, Single & Double Reduced
Electrolytic Tin Plate, Single & Double Reduced

Coil Weight	$ / Base Box
12,000 lbs and over	Base
Under 12,000 lbs to 6,000 lbs	1.65

Quantity	$ / Base Box
80,000 lbs. and over	Base
Under 80,000 lbs. to 40,000 lbs.	1.25

Quality	$ / Base Box
Non Earing Quality	0.65
Type K or J Plate	2.40
DRD (Draw/Redraw)*	1.95
Special Chemistry Requirements	2.75
Clean Steel	2.75

*When height of can exceeds diameter

Clean Steel Practice is required on any Tin Mill Product application where the manufacture of the end product requires extremely clean steel internal steel characteristics due to severe shaping, drawing and/or ironing. Examples of such products include drawn and ironed cans, easy open ends, maleïs®, and oil filter shells

Tin Mill Products

Dofasco schedule of price extras, US $

Base Weight							
Dimension Extras Single & Double Reduced							
Base Weight	$/Base Box	Base Weight	$/Base Box	Base Weight	$/Base Box	Base Weight	$/Base Box
54*	Inquire	75	8.00	96	16.40	117	24.80
55*	Base	76	8.40	97	16.80	118	25.20
56*	0.40	77	8.80	98	17.20	119	25.60
57*	0.80	78	9.20	99	17.60	120	26.00
58*	1.20	79	9.60	100	18.00	121	26.40
59*	1.60	80	10.00	101	18.40	122	26.80
60*	2.00	81	10.40	102	18.80	123	27.20
61*	2.40	82	10.80	103	19.20	124	27.60
62*	2.80	83	11.20	104	19.60	125	28.00
63*	3.20	84	11.60	105	20.00	126	28.40
64*	3.60	85	12.00	106	20.40	127	28.80
65	4.00	86	12.40	107	20.80	128**	29.20
66	4.40	87	12.80	108	21.20	129**	29.60
67	4.80	88	13.20	109	21.60	130**	30.00
68	5.20	89	13.60	110	22.00	131**	30.40
69	5.60	90	14.00	111	22.40	132**	30.80
70	6.00	91	14.40	112	22.80	133**	31.20
71	6.40	92	14.80	113	23.20	134**	31.60
72	6.80	93	15.20	114	23.60	135**	32.00
73	7.20	94	15.60	115	24.00		
74	7.60	95	16.00	116	24.40		

ˆ For capability and pricing outside of base weights listed please inquire

* Double Reduced Only

** Single Reduced Only

Tin Mill Products

Dofasco schedule of price extras, US $

Coating Weight	$/Base Box	Notes
10 *	1.06	Tin coating weights less than No. 25 are intended for non-soldered applications and do not carry or imply any guarantee of solderability. Tin coating wrap-around is an inherent condition of the plating process where tin coating, at or near the strip edge, is significantly greater than the specified nominal coating. This condition is most prominent on the light side. Other tin coating weights are subject to inquiry.
15 *	1.70	
20	2.33	
25	3.25	
50 **	7.68	
20/10 *	1.70	
20/15 *	1.92	
50/10 **	4.11	
50/20 **	4.97	
50/25 **	5.41	
Chromium Coated	0.53	

* The coatings less than No. 20, specified as reflowed, should not be used where appropriate or aesthetics are critical.

**Any coating code with 50 please inquire (thickness restrictions)

Special Processing	$/Base Box
Close Slit (-0+1/16")	0.55
Ultra Close Slit (-0+1/32")	1.05
Restricted Side Trim Tolerances	1.05

Packaging	As Below
Coil Cores ($ per coil)	15.85
Coil I.D. >16" ($ per base box)	1.75

Coil Width	$/Base Box
≥ 33.5	Base
30.5 - 33.499	1.10
29.00 - 30.499	2.92
Other	Inquire

General	$/Base Box
No Welds	0.65
Testing and / or Sampling	0.65

Electrolytic Tin Coated & Chrome Coated Sheet

Dofasco schedule of price extras, US $/cwt

Products Offered
Electrolytic Tin Coated Sheet
Electrolytic Chrome Coated Sheet

Thickness and Width (inches) $/cwt			
Nom. Thickness	Width		
	28.0 - <30.5	30.5 - <33.5	≥33.5
.0284 - .0300	2.50	2.00	1.75
.0251 - .0283	3.00	2.50	2.25
.0225 - .0250	3.50	3.00	2.50
.0195 - .0224	4.00	3.50	3.25
.0172 - .0194	4.75	4.25	4.00
.0150 - .0171	6.00	5.00	4.50

Coil Weight	$/cwt
12,000 lbs. and over	Base
Under 12,000 lbs. to 6,000 lbs	2.00

Quantity $/cwt	
80,000 lbs. and over	Base
Under 80,000 lbs. to 40,000 lbs	1.25

Quality $/cwt	
Clean Steel Practice	2.75
Commercial Steel (CS)	Base
Drawing Steel (DS)	0.60
DDS	1.50
Structural Steel	0.75

General $/cwt	
No Welds	0.55
Testing or Certification	0.55
Restricted Thickness Tolerance	Inquire
Coil I.D. > 16.5"	1.75

Tin Mill General Pricing Notes

Tin Mill Products & Electrolytic Tin Coated & Chrome Coated Sheets

1. ArcelorMittal Dofasco Terms and Conditions of Sale, General Pricing Guidelines and the Price Book are available for review at https://ec.dofasco.ca

2. All prices are in US dollars per base box, FOB producing mill, with no freight equalization.

3. All prices are in effect at time of shipment.

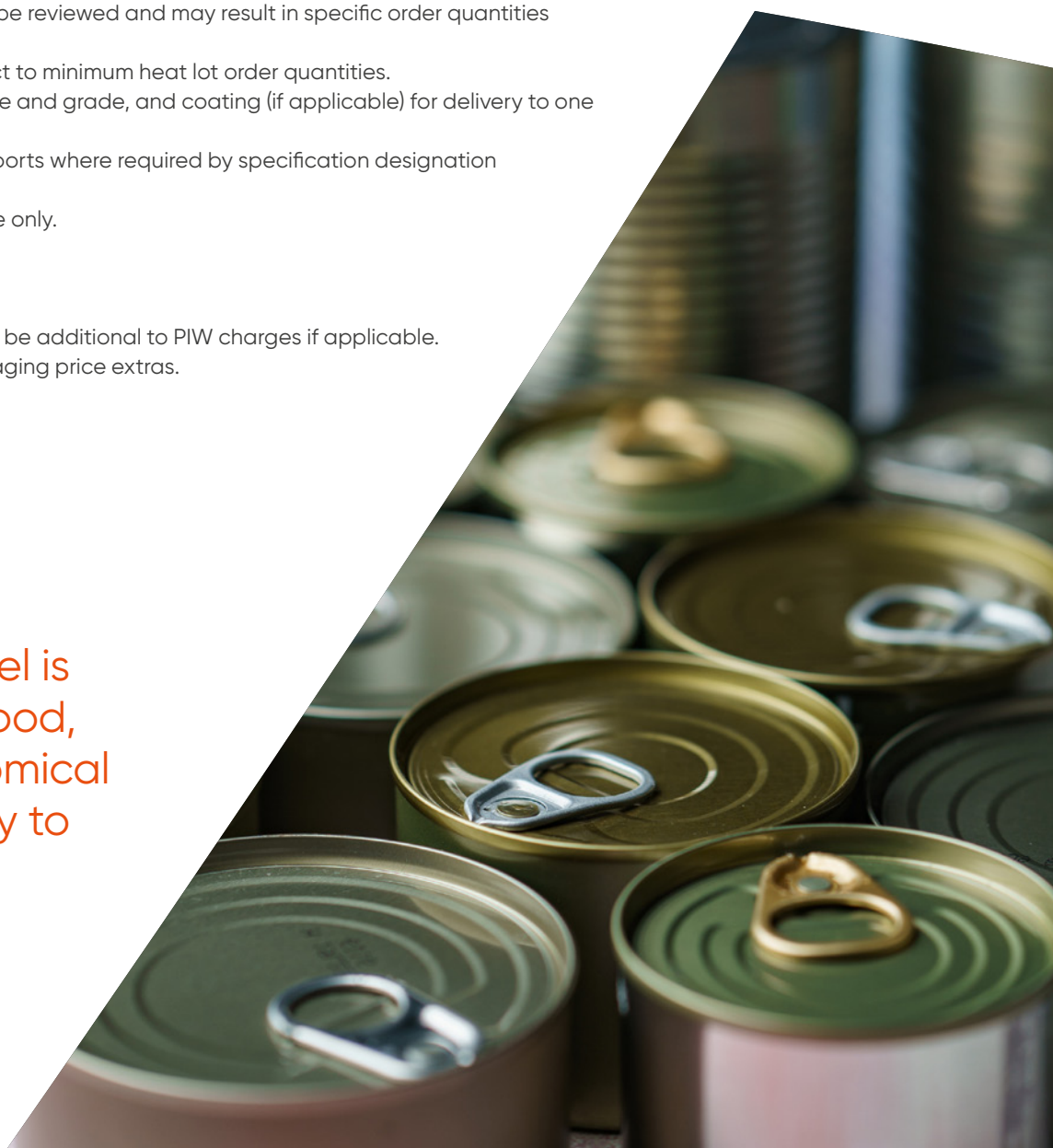
4. All prices are subject to change without notice.

5. All initial orders require metallurgical assessment to determine mill acceptance;
   a) Not all thickness/width/grade combinations are available across our entire dimensional range.
   b) Non-standard specifications or specifications with modified chemistries, mechanical properties or coatings must be reviewed and may result in specific order quantities and/or additional charges.
   c) Certain grades will be subject to minimum heat lot order quantities.
   d) An item is considered one size and grade, and coating (if applicable) for delivery to one destination at one time.
   e) Grade extras include test reports where required by specification designation

6. Coils are supplied with cut edge only.

7. Standard coil ID is 16".

8. Custom packaging charges will be additional to PIW charges if applicable. Please inquire for custom packaging price extras.



Our tin coated steel is used for canned food, an efficient, economical and nutritional way to package food.

Effective: January 1st, 2027

ArcelorMittal Dofasco

ArcelorMittal

Want a steel expert on your team?

Explore Architect's Corner - it's like having our steel experts on your team and at the table. You'll find product information, specifications, building information modelling and all of the steel resources you need to help bring your building design to life. Plus, we are just a phone call away to talk through your needs!

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